

**ELECTRICAL CONDUCTION ARRAY ON THE BOTTOM SIDE  
OF A TESTER THERMAL HEAD**

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**BACKGROUND OF THE INVENTION**

**1. Field of the Invention**

10 This invention relates generally to semiconductor devices, and more particularly, to the testing thereof.

**2. Discussion of the Related Art**

15 Figure 1 shows a plan view of a typical pin grid array semiconductor device 10. The device 10 includes a substrate 12 on which is mounted a semiconductor processor 14. Also mounted on the substrate 12 are a plurality of fuses L1, L2, L3, L4 etc. (each of which may be blown by a laser) in operative association with various resistor packs R1, R2, R3 etc. These fuses are used to configure the processor in various ways, for example the frequency of the processor, the voltage thereof, etc. As an example, the fuses L2, L3, L4 are used to configure the 20 frequency of the processor 14. Each of the fuses L1 (one shown in Figure 2) is connected to a pin 16 of the device 10, and is also connected to a BP pair 18, i.e., (1) a fuse L3A connected in series with a resistor 20, and (2) a fuse L3B connected in series with a resistor 22, the fuse L3A and resistor 20 being in parallel with the fuse L3B and resistor 22. Initially, either the fuse L3B is blown by a laser (Figure 3), or the fuse L3A is blown by a laser (Figure 4), the blowing of only 25 fuse L3B resulting in a pullup on the BP pair 18, while the blowing of only fuse L3A results in a pulldown on the BP pair 18. Then, each fuse L1 is blown by a laser to disconnect its associated BP pair 18 from the pin 16 (Figure 5). This ensures that the frequency of the processor 14 cannot be reconfigured thereafter.

30 Next, a laser level test is undertaken for verification that laser cutting of the fuses L3 has been done correctly. However, because the fuse L1 has been blown, the fuses of each BP pair 18 are no longer connected to a pin of the pin grid array device. Thus, a number of fuses cannot be accessed to verify their state.

35 What is needed is apparatus which allows full testing of a device after a laser cutting process has been used to configure the device and pins of the device have been disconnected from internal circuitry thereof.

**SUMMARY OF THE INVENTION**

The present apparatus for testing an electrical device which includes fuses has a resilient, compressive, insulating base mounted to the underside of a thermal head. A plurality of conductive elements are mounted on the base, in parallel, adjacent but spaced apart relation. With the thermal head in close proximity to the electrical device, a number of the conductive elements are caused to be brought into contact with and bridge a fuse, so that connection is provided between one side of the fuse and the other.

The present invention is better understood upon consideration of the detailed description below, in conjunction with the accompanying drawings. As will become readily apparent to those skilled in the art from the following description, there is shown and described an embodiment of this invention simply by way of the illustration of the best mode to carry out the invention. As will be realized, the invention is capable of other embodiments and its several details are capable of modifications and various obvious aspects, all without departing from the scope of the invention. Accordingly, the drawings and detailed description will be regarded as illustrative in nature and not as restrictive.

**BRIEF DESCRIPTION OF THE DRAWINGS**

The novel features believed characteristic of the invention are set forth in the appended claims. The invention itself, however, as well as said preferred mode of use, and further objects and advantages thereof, will best be understood by reference to the following detailed description of an illustrative embodiment when read in conjunction with the accompanying drawings, wherein:

- 25       Figure 1 is a plan view of a typical pin grid array device;
- Figure 2 is a schematic view of a BP pair of the device in a first state;
- Figure 3 is a view similar to that shown in Figure 2, but with the BP pair in a second state;
- Figure 4 is a view similar to that shown in Figure 2 and 3, but with the BP pair in a third state;
- 30       Figure 5 is a view similar to that showed in Figure 2 – 4, but with the BP pair in a fourth state;
- Figure 6 is a side elevation illustrating use of a thermal head with a typical pin grid array device;
- Figure 7 is a view similar to that shown in Figure 6, but incorporating the invention;
- 35       Figure 8 is an enlarged to view of a portion of the structure shown in Figure 7;

Figure 9 is a view taken along the lines 9-9 of Figure 8;  
Figure 10 is a plan view of a fuse, wherein use of the present invention is illustrated; and  
Figure 11 is a side view of the structure of Figure 10, wherein use of the present invention is illustrated.

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### DETAILED DESCRIPTION

Reference is now made in detail to a specific embodiment of the present invention which illustrates the best mode presently contemplated by the inventors for practicing the invention.

10 Figure 6 shows a pin grid array device 10 of Figure 1 mounted to a printed circuit board 30. As is well known, a thermal head 32 may be brought adjacent the device 10, with resilient elements 34 mounted to the thermal head 32 compressed against the device 10. The temperature of the thermal head 32 may be increased or decreased as chosen. By changing the temperature of the thermal head 32, the temperature of the device 10 can be adjusted or varied as chosen. Then, 15 the device 10 may undergo a variety of electrical test procedures to ensure proper operation.

However, as noted, with for example the fuses L1 blown as described above, certain testing of the device 10 cannot be undertaken because, through the blowing of those fuses L1, pins of the device associated with those fuses L1 are no longer connected to internal circuitry of the device 10. In order to overcome this problem, apparatus 36 is mounted to the underside of 20 the thermal head 32 as shown in Figures 7-9. With reference to Figures 8 and 9, the apparatus 36 has a base 38 made up of resilient, compressive, insulating material such as soft foam silicone. The base 38 is secured to the underside of the thermal head 32 by means of a suitable adhesive. Mounted to the opposite surface of the base 38 is an adhesive tape body 40 such as Kapton tape having mounted thereon a plurality of conductive, for example gold coated copper, elements 42 25 in the form of lines which are substantially parallel and in spaced-apart relation, and which extend from the surface of the tape body 40 (the tape body 40 and elements 42 make up what is known as a "zebra connector", a readily available commercial product). The edges of the zebra connector body 40, and in turn the conductive elements 42, lie within and are spaced from the periphery of the base 38.

30 With the thermal head 32 in the position relative to the device 10 as shown in Figure 7 (similar to positions shown in Figure 6), the apparatus 36 is positioned on the underside of the thermal head 32 so as to directly overlie the fuses L1, with the longitudinal axes of the elements 42 lying substantially parallel to the longitudinal axes of the fuses L1. Then, with the thermal head 32 adjacent the device 10, with resilient elements 34 compressed against the device 10 as 35 described above, the elements 42 contact the fuses L1, with one or more of the elements 42 bridging each fuse L1 (one shown in Figures 10 and 11). The spacing between adjacent elements

42 is chosen relative to the dimensions of the fuse L1 so that as many as five elements 42 provide conductive bridging of the fuse L1 between the ends L1E thereof. With such a configuration, a degree of lateral and/or rotational misalignment between the thermal head 32 and the device 10 can be accommodated, meanwhile with bridging of fuse L1 being provided. Furthermore,  
5 because of the softness and resilience of the base 38, each element 42, being flexible in itself, will conform to an extent to the irregularities in the surface of the fuse (Figure 11), insuring that proper contact is made to the ends L1E of the fuse L1 so as to provide proper conductive bridging thereof.

It will be understood that the position of fuses may be different for different devices. It  
10 will therefore in turn be understood that the positioning and orientation of the apparatus 36 on the underside of the thermal head 32 is chosen so that it properly overlies and can provide proper bridging of chosen fuses of the device 10. Indeed, multiple such apparatuses 36 can be provided on the underside of the thermal head 32 as appropriate.

Through bridging of blown fuses as described above, full electrical testing of the device  
15 10 can be undertaken, because, for such testing purposes, the pins of the device 10 are no longer cut off from internal circuitry, which would be the state of the device 10 without such bridging of blown fuses. Thus, 100 percent verification of the state of all fuses downstream of the fuses L1 (for example the fuses of each BP pair) can be achieved.

The foregoing description of the embodiment of the invention has been presented for  
20 purposes of illustration and description. It is not intended to be exhaustive or to limit the invention to the precise form disclosed. Other modifications or variations are possible in light of the above teachings.

The embodiment was chosen and described to provide the best illustration of the principles of the invention and its practical application to thereby enable one of ordinary skill of the art to utilize the invention in various embodiments and with various modifications as are suited to the particular use contemplated. All such modifications and variations are within the scope of the invention as determined by the appended claims when interpreted in accordance with the breadth to which they are fairly, legally and equitably entitled.